

## Blest are We, Faith In Action Pacing Guide

### August-September

#### Unit 3, The Church is Catholic (pg. 141) (song is on pg. 139)

Chapter 9) Open to All(pg. 141) (song on pg. 140)

about 1 Week

Chapter 10) We Gather for Mass(pg. 155)

about 1 Week

Chapter 11) We Serve Otherspg.165)

about 1 Week

Chapter 12) We Pray for All People(pg. 177)

about 1 Week

Wrap up and Unit Test(pg. 193)

### October-November

#### Unit 1, The Church is One (pg. 23) (song is on pg. 24)

Chapter 1) The Holy Spirit Guides Us (pg. 25)

about 1 Week

Chapter 2)The Church Welcomes us(36A)(pg. 39)

about 1 Week

Chapter 3)We Show Love for Others(pg. 48A)(pg. 51)

about 1 Week

Chapter 4)(pg. 60A)(pg. 63)

about 1 Week

Wrap up and Unit 1 test plus Chapter 10

### November-December

#### Looking at Saints(TPT Activity, Catholic Saints Bundle)

Saint a Day or Saint a week

Sporadically integrate

#### Unit 2, The Church is Holy (song pg. 81)

Chapter 5) Jesus forgives and Heals(pg. 83)

about 1 Week

Chapter 6) The Sacraments of Healing (pg. 95)

about 1 Week

### December

#### Advent and Christmas

Sporadically integrate

#### Unit 2, The Church is Holy (song pg. 81)

Chapter 7) Jesus Teaches us how to Love (pg. 107)

About 1 Week

Chapter 8) We Pray the Holy Spirit(pg. 119)

about 1 Week

Wrap up and Unit 2 test

## **January-February**

### Unit 4, The Church is Apostolic (pg. 197)

Chapter 13) The Mission of the Church (pg. 199)

Chapter 14) Commitment (pg. 211)

Chapter 15) We Use our Talents (pg. 223)

Chapter 16) We Pray for Faith (pg. 235)

Wrap up and Review unit 4 Test (pg. 251)

## **March**

### Lent Activities and Discussion

Sporadically put in

### Unit 5) The Church has a Mission to the World (song on pg. 256)

Chapter 17) Signs of Gods Kingdom (pg. 257)

about 1 Week

Chapter 18) We are called to Serve (pg. 269)

about 1 week

## **April**

### Easter and Pentecost Activities

### Unit 5) The Church has a Mission to the World (song on pg. 256)

Chapter 19) Witnesses for Justice and Peace (pg. 281)

about 1 Week

Chapter 20) The Church prays for world peace (pg. 293)

about 1 week

Wrap and review Unit 5 Test

## **May-June**

### Honoring Mary

### Rosary Project