

## **Blest are We, Faith In Action Pacing Guide**

### **August-September**

Unit 3, The Church is Catholic (pg. 141) (song is on pg. 139)

Chapter 10) We Gather for Mass(pg. 155)  
about 1 Week

Parts of the Mass in the back of the book(pg. 371-373)

### **October-November**

Rosary Project

Unit 1, The Church is One (pg. 23) (song is on pg. 24)

Chapter 1) The Holy Spirit Guides Us (pg. 25)  
about 1 Week

Chapter 2)The Church Welcomes us (36A)(pg. 39)  
about 1 Week

Chapter 3)We Show Love for Others (pg. 48A)(pg. 51)  
about 1 Week

Chapter 4)Jesus teaches us to pray (pg. 60A)(pg. 63)  
about 1 Week

### **November-December**

Looking at Saints(TPT Activity, Catholic Saints Bundle)

Saint a Day or Saint a week

Advent and Christmas

### **January**

Unit 2, The Church is Holy (pg. 81) (song is on pg. 82)

Chapter 5) Jesus forgives (pg. 83)  
about 1 week

Chapter 6) The Sacraments of Healing (pg. 95)  
about 1 week

### **February**

Chapter 7) Jesus Teaches us how to love (pg. 107)  
about 1 week

Chapter 8) We pray to the holy Spirit (pg. 119)  
about 1 week

### **March**

Lent Activities and Discussion

### **April**

Easter and Pentecost Activities

Chapter 11: We serve others (pg. 165)

Chapter 12: We pray for all people (pg. 177)

### **May-June**

Honoring Mary

Catholic Schools Week